



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3678-7
Job Sheet 204154

DEC 03 2019



12 DEC 04 2019

Part No: D3678-7

Part Name: Placard

Job Qty: 4 pcs *CL*



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/19

Job Tracking No:

Due Date: 1/13/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3678 REV.D IPP REV:A 18.07.10 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	4 pcs	1/13/20	1/13/20	0.00	0.00	Purchasing - 1	<i>ME</i> DEC 12 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	4 pcs	1/13/20	1/13/20	0.00	0.00	Packaging 2 - 1 - B4B	<i>ME</i> DEC 12 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
120	QC 6	4 pcs	1/13/20	1/13/20	0.00	0.00	QC 6 - 9	<i>DAS</i> JAN 06 2020 68
							QC 6 - 68	



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S239852



Part: D3678-7
Job No: 204154
Serial No/Batch: S239852
Revision: D
Inspector:
Exp Date:
Instructions: Various STC's
Date: 12/12/19

130 Packaging 3-1 - Stock - B4B 4 pcs	1/13/20	0.00 0.00	QC 6 - 61	
			QC 6 - 40	
			QC 6 - 81	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
140 QC 21 - SA 4 pcs	1/13/20	0.00 0.00	QC 21 - SA - 21	DAS
			QC 21 - SA - 70	21
			QC 21 - SA - 53	9-55

Part Op 100 - (Purchasing) Issue PO _____ Manufacture as per dwg C OF C IS REQUIRED

Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____)

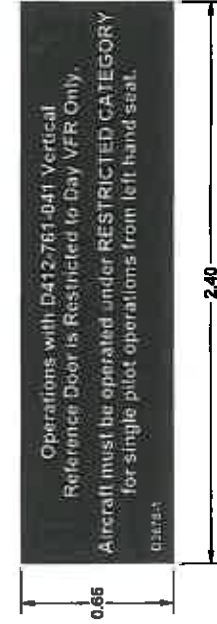
140 - (QC21- Final Inspection - Work Order Release)

JAN 0 6 2020

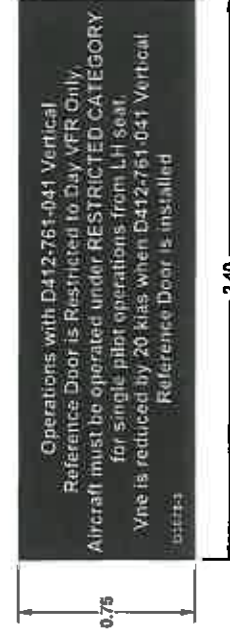
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3678-7P	Placard	4 Ea (1 ea)	100-Purchasing	S239805

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3678-7P	4	0	0

Part Specifications				
Specifications could not be found.				



D3678-1 PLACARD



D3678-3 PLACARD



D3678-5 PLACARD



D3678-7 PLACARD

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 704154 M15

19-12-03

RELEASED
2018 JUL 09
EQV 16-747

- NOTES:
- 1) MATERIAL: MAKE FROM 3M 7 MIL MASKING FILM #9522CP OR AVERY IPM #2031 WHITE LETTERS (0.10" HIGH) ON BLACK ADHESIVE BACK
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A

D	D3678-3 REVISED FROM 5 KIAS TO 20 KIAS, ADDED D3678-7	WK	17.11.14
C	D3678-5 REVISED FROM 5 KIAS TO 20 KIAS	ML	18.12.01
B	ADDED D3678-5.	AK	16.06.02
A	NEW ISSUE	MB	06.01.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE LTD	
DRAWN	WK	HAMKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. D
MFG. APPR.	DD	D3678	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	PLACARD	NTS
DATE	17.11.14	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE TO THE PUBLIC WITHOUT RESTRICTION FOR FURTHER INFORMATION CONTACT: DART AEROSPACE LTD	

APPROVED

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation		Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details:		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
				Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐			
				Completed By		Lead hand / Supervisor	
				QC / QA Coordinator			



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045301



Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045301

PO Date: 12/4/19

Due Date: 12/13/19

Purchase Order Revision: DEC 05 2019

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D3678-7P	D3678			Placard : AS PER DWG D3678 REV. D	Firmed X12		12/13/19	12 Ea	0 Ea	12 Ea	\$6.6666/Ea	\$80.00
Grand Total:														\$80.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/4/19 9:01 AM Dart.Lavoie.Chantal

DAS 68 9-89

Studio SL2
 210 Main West
 Hawkesbury, Ontario K6A 2H6
 Canada

INVOICE
 Invoice No.: 49023
 Date: 12/11/2019
 Ship Date:
 Page: 1
 Re: Order No.

Sold to:
 Dart Aerospace Ltd
 1270 Aberdeen
 Hawkesbury, Ontario
 K6A 1K7

Ship to:
 Dart Aerospace Ltd
 1270 Aberdeen
 Hawkesbury, Ontario
 K6A 1K7

Business No.: 825007651RT0001

Quantity	Description	Tax	Base Price	Disc %	Unit Price	Amount
12	D3678-7P. PO# HB045301 Attn: Chantal	H	6.6667		6.6667	80.00
	Subtotal:					80.00
	H - HST HST					10.40

RECEIVED
 DEC 11 2019
 DART AEROSPACE LTD.

Studio SL2 HST: #HST

Shipped By: Tracking Number:

Comment: WO26466

Sold By:

Total Amount 90.40
 Amount Paid 0.00
 Amount Owing 90.40

*** CERTIFICATE of CONFORMITY***				
Manufacture: <u>Studio SL2</u>				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
<u>H8045301</u>	<u>W00#26466</u>			
Description (Part Name): <u>D3678-7P</u>			Quantity: <u>12</u>	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: <u>Dec 11, 2020</u>				
Authority: <u>3m</u>				
Approval:		Date: (yyyy/mm/dd)		
<u>Valerie Young</u>		<u>2019/12/11</u>		
Signature:		Title:		
<u>[Signature]</u>		<u>Office Admin.</u>		

DAS
68
9-89